# Use of Intertek "Gold Label ®" on Cedar Shakes and Shingles

The use of the Intertek "Gold Label ®" is only available to mills that have and maintain a consistent record of being on grade.

The use of the Intertek "Gold Label ®" must be accompanied by a Certi-Label ® with the product dimensions clearly displayed. Both labels must be clearly visible; one of the labels cannot cover up the other.

The use of this label will be withdrawn if any of the conditions herein are not met.

## SHAKES

"Gold Label" tapersawn and resawn shakes must conform with or exceed the UBC 15-3, CSSB-97, and CSA 0118.1-97 standards. Can only be used with Premium Grade shakes.

In addition to meeting these standards, there must be no less than 8 growth rings per inch, and no two growth rings will be more than 1/8 inch apart.

## **SHINGLES**

"Gold Label" shingles must conform with or exceed the UBC 15-4, CSSB-97, and CSA 0118.1-97 standards. Can only be used with #1 grade shingles.

In addition to meeting these standards, there must be no less than 8 growth rings per inch, and no two growth rings will be more than 1/8 inch apart.

There shall be no feather tips.

Butts and faces of shingles must be smooth enough to be graded "B" or better by the Intertek inspector.

#### **REMAN**

Each carton of "Gold Label" #1 Grade remanufactured shingles must meet or exceed the minimum requirements in the following ways:

- a) Shingles must have smooth faces and butts.
- b) All openings must be covered in the subsequent course.
- c) No more than 3 shingles allowed in any course.
- d) Must not contain less than 8 growth rings per lineal inch in the width of any individual shingle.
- e) Shingles must be uniform and wedges must fit well into cartons.

#### ANNUAL GROWTH RINGS

To ensure high standard and consistent quality maintenance in "Gold Label" shakes and shingles, wide grain material (growth rings in excess of 1/8 inch apart) will not be permitted and their inclusion in the product could result in an immediate and permanent withdrawal of the mark.

### **PACKAGING**

Shakes and shingles must be packed in neat and square bundles, and the pallets must be square and neat as well. All openings in shingle bundles must be covered on the subsequent course.





